## Scotch<sup>®</sup> Flatback Masking Tape 250



Technical Data				<b>June, 2011</b>	
<b>Product Description</b>	Scotch® Flatback Masking Tape 250 is used for applications where a stronger paper backing is needed.				
<b>Product Construction</b>	Backing	Adhesive	Color	Standard Roll Length	
	Flat Stock Paper	Rubber	Tan	60 yds. (54.8 m)	
			Q.17		
Typical Physical Properties	Note: The following technical information and later should be considered representative or typical only, and should not be used for specification purposes.				
				ASTM Test Method	
	Adhesion to Steel:		1 (85 N/100 mm)	D-3330	
	Tensile Strength:	ະຈາກs./in. widt	h (1033 N/100 m	•	
	Elongation at Break:	4.'4		D-3759	
	Tape Thickness:	C.0 mils (0.15	•	D-3652	
	Temperature Use Range. Up to 125°F (52°C) for up to 30 minutes. Removes cleanly.				
Features	• Ag ress ve rubber adhesive provides instant adhesion to a wide variety of surfaces				
	• The reated flat stock backing has good tensile strength to resist breakage.				
	• s pecial backsize treatment provides controlled unwind.				
	Not recommended f	For outdoor exposur	e as it may beco	ome difficult to remove.	
Application Ideas	<ul> <li>Scotch® Flatback Masking Tape 250 has been used to conduct coating adhesion testing according to ASTM D-3359; however, this test method does not endorse or suggest that any particular tape must be used.</li> </ul>				
	<ul> <li>Scotch® Flatback Masking Tape 250 can be certified to meet ASTM D 6123 / D 6123M-97.</li> </ul>				
	<ul> <li>PPP-T42C Type II and CID-A-A-883B are obsolete standards which have been replaced by ASTM D 6123 / D 6123M-97.</li> </ul>				
	• 3M no longer qualifies Scotch® Flatback Masking Tape 250 to meet the inactive specification MIL-F-18264D.				

• Holding, bundling and wrapping applications for a wide variety of materials

where a stronger paper backing is needed.

## Scotch® Flatback Masking Tape

Storage	Store under normal conditions of 70°F (21°C) and 50% R.H. in the original cart		
Shelf Life	To obtain best performance, use this product within 12 months from date of manufacture.		
Technical Information	The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.		
Product Use	Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the valuating the 3M product the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.		
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	(ISO 9001: 2008)		

This Industrial 7. The sive and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2008 standards.





