

ExxonMobil™ PP1024E4

Polypropylene Homopolymer

Product Description

A medium melt flow rate homopolymer resin designed for general-purpose injection molding.

General						
Availability ¹	North America					
	 Autoclave Sterilizable 		 General Purpose 	 High Isotactic 		
	Ethylene Oxide Steri	lizable	zable • High Flow		 Steam Sterilizable 	
	Automotive Applicat	ions	ons • Compounding		 Medical/Healthcare 	
	Cast Film		 Consumer Applications 	Applications ² • Packaging		
Appearance •	Natural Color					
Form(s)	Pellets					
Processing Method •	Injection Molding					
Revision Date	07/01/2017					
Physical	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	13	g/10 min	ASTM D1238	
Density	0.900	g/cm³	0.900	g/cm³	ASTM D1505	
Mechanical	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Tensile Strength at Yield					ASTM D638	
2.0 in/min (51 mm/min)	4950	psi	34.1	MPa		
Elongation at Yield (2.0 in/min (51 mm/min))	9.9	%	9.9	%	ASTM D638	
Flexural Modulus - 1% Secant						
0.051 in/min (1.3 mm/min)	198000	psi	1370	MPa	ASTM D790A	
0.51 in/min (13 mm/min)	243000	psi	1670	MPa	ASTM D790B	
mpact	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Notched Izod Impact (73°F (23°C))	0.51	ft·lb/in	27	J/m	ASTM D256A	
Thermal	Typical Value	(English)	Typical Value	(SI)	Test Based On	
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	195	°F	90.6	°C	ASTM D648	

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Notes

Typical properties: these are not to be construed as specifications.

Effective Date: 07/01/2017 ExxonMobil Page: 1 of 2

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.